5

10

15

What is claimed is:

- 1. A screw-on structure comprising:
- a plastic frame having a through hole;
- a frame where a screw hole is formed;
- a screw that is inserted into said through hole to be screwed down said screw hole and that fastens said plastic frame and said frame each other; and

ribs made of plastic provided on an inner surface of said through hole and protrude toward the center of said through hole to contact a shaft section of said screw.

- The screw-on structure according to claim 1, wherein three or more of said ribs are provided.
- 3. The screw-on structure according to claim 1, wherein a shape of the far end of said rib is a shape along a virtual cylinder surface whose diameter substantially equals the outer diameter of the shaft section of said screw and whose center axis substantially matches the center axis of the shaft section of said screw.
- 4. The screw-on structure according to claim 2,

  wherein the shape of said ribs in a cross-section

  perpendicular to the center axis of said screw forms an arc,

  and the far end of each of said ribs contacts a virtual

  circle whose diameter substantially equals the outer

  diameter of the shaft section of said screw and whose center

  axis substantially matches the center axis of the shaft

  section of said screw.
  - 5. The screw-on structure according to claim 1, wherein said rib is integrally formed with said plastic

frame.

- 6. The screw-on structure according to claim 1, wherein said plastic frame and said frame form a frame of a cellular phone by screwing on with each other.
- 7. The screw-on structure according to claim 6, wherein said plastic frame is a part that composes a non-display side of said cellular phone, and said frame is a part that composes a display side of said cellular phone.

The state of the s